

**ASME B16.20-2007**  
**(Revision of ASME B16.20-1998)**

# **Metallic Gaskets for Pipe Flanges**

**Ring-Joint, Spiral-Wound, and  
Jacketed**

**AN AMERICAN NATIONAL STANDARD**



# CONTENTS

Foreword .....	iv
Committee Roster .....	v
Correspondence With the B16 Committee .....	vi
Important Information Concerning Use of Asbestos or Alternative Materials .....	vii
<b>1 Scope</b> .....	<b>1</b>
<b>2 Ring-Joint Gaskets</b> .....	<b>1</b>
<b>3 Spiral-Wound Gaskets</b> .....	<b>2</b>
<b>4 Jacketed Gaskets</b> .....	<b>3</b>
<b>Tables</b>	
1 Maximum Hardness for Ring Gaskets .....	1
2 Ring Gasket Markings .....	2
3 Type R Ring Gasket Dimensions and Tolerances .....	4
4 Pipe Sizes for Type R Ring Gaskets Suitable for Referenced Standards .....	7
5 Type RX Ring Gasket Dimensions and Tolerances .....	9
6 Pipe Sizes for Type RX Ring Gaskets Suitable for Referenced Standards .....	11
7 Type BX Ring Gasket Dimensions and Tolerances .....	12
8 Pipe Sizes for Type BX Ring Gaskets Suitable for Referenced Standards .....	13
9 Dimensions for Spiral-Wound Gaskets Used With ASME B16.5 Flanges .....	14
10 Dimensions for Spiral-Wound Gaskets Used With ASME B16.47 Series A Flanges ....	16
11 Dimensions for Spiral-Wound Gaskets Used With ASME B16.47 Series B Flanges ....	18
12 Inner-Ring Inside Diameters for Spiral-Wound Gaskets for Use With ASME B16.5 Flanges .....	20
13 Inner-Ring Inside Diameters for Spiral-Wound Gaskets Used Between ASME B16.47 Series A Flanges .....	21
14 Inner-Ring Inside Diameters for Spiral-Wound Gaskets Used Between ASME B16.47 Series B Flanges .....	22
15 Minimum Pipe Wall Thickness Suitable for Use of Spiral-Wound Gaskets With Inner Rings for ASME B16.5 Flanges .....	23
16 Maximum Bore of ASME B16.5 Flanges for Use With Spiral-Wound Gaskets .....	24
17 Maximum Bore of ASME B16.47 Series A Flanges for Use With Spiral-Wound Gaskets .....	25
18 Maximum Bore of ASME B16.47 Series B Flanges for Use With Spiral-Wound Gaskets .....	26
19 Color Coding and Abbreviations for Spiral-Wound Gasket Materials .....	27
20 Example Markings for Spiral-Wound Gaskets .....	28
21 Jacketed Gasket Dimensions for ASME B16.5 Flanges .....	29
22 Jacketed Gasket Dimensions for ASME B16.47 Series A Flanges .....	30
23 Jacketed Gasket Dimensions for ASME B16.47 Series B Flanges .....	31
24 Abbreviations for Identifying Materials for Jacketed Gaskets .....	32
25 Example Markings for Jacketed Gaskets .....	32
<b>Mandatory Appendices</b>	
I Dimensions of Gaskets in U.S. Customary Units .....	33
II References .....	54
<b>Nonmandatory Appendix</b>	
A Quality System Program .....	55